Standard Features

- Valve can be removed with feed lines attached
- Manifolds are used for single On/Off control of fluids including dump valves and solvent feeds
- Easily mountable using NPT threads or block mounting holes
- 1/4” NPT ports standard, larger options available on request
- Uses Autoquip’s standard stainless steel cartridge valve

Technical Specifications

- Fluid Operating Pressure: 300 PSI max (20.68 bar max)
- Air Actuating Pressure: 75-120 PSI (5.2-8.3 bar)
- Trigger Tube Size: 5/32 OD (4mm)
- Fluid Tube Inlet Fitting: Connection Size 1/4” NPT(F)
- Average Flow Rate: 2000cc/min @ 80 psi and 50 centipoise
- Wetted Parts: 304 & 316 stainless steel, PTFE, Delrin, UHMW

Accessories

<table>
<thead>
<tr>
<th>Description</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Repair Kit</td>
<td>3066-50-00A</td>
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<tr>
<td>Setting Gauge</td>
<td>3066-50-01B</td>
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</tbody>
</table>

For customers who use circulation systems, numerous painting stations, and need to change coatings often, Autoquip offers a unique “Piggable” color change system.

Our Piggable circulation/color change system differs from a conventional system during the flushing of the circulation pipe. In a conventional circulation system, the flushing starts with an air blast chasing some of the coating from the tube, followed by pumping many gallons of flush solvent to remove the remaining coating. Autoquip’s “Piggable” circulation system introduces a foam plug “Pig” to shove nearly all of the coating out of the pipe in one quick operation.

In a “Piggable” system each color pipe employs a pumping module, pig launcher, and pig receiver. The system greatly reduces flushing waste and required color-change time by recovering around 96% of the coating each color change – normally consuming less than 1 gallon of solvent per flush/load cycle.
AQ Piggable Color Valve Price Analysis

Color Valve

Color Valve Block Type “A”
1 = Single Piggable (Single Path)
2 = Double Piggable (Dual Path)

Inlet Size “B”
1 = 1/2”
2 = 5/8”
3 = 3/4”
4 = 1”

Wall Thickness “C”
1 = 0.049”
2 = 0.065”

Connection Type “D”
1 = Sanitary
2 = Tube Stub

Number of Colors “E”
XX = Enter Number of Colors

Flush Blocks “F”
0 = No
1 = Solvent Only
2 = Air Only
3 = Solvent and air

Outlet Size “G”
1 = 1/4” NPT (f)
2 = 3/8” NPT (f)

Mounting Bracket(s) “H”
0 = None
1 = 1
2 = 2

Description Example:
CV 3096-2421-15-212
Color Valve Block Type: Double Piggable
Inlet Size: 1”
Wall Thickness: 0.065”
Connection Type: Sanitary
Number of Color Valves: 15
Flush Blocks: Air Only
Outlet Size: 1/4” NPT
Mounting Bracket: 2

Standard Features
- Greatly reduces flushing waste
- Cut color change time
- Wide variety of sizes available
- Air tight, efficient system
- Quick disconnect settings
- Work with existing non-piggable color change systems
- Stainless steel wetted components

Options
- Multiple port sizes available for varying length circulation systems
  1/2”, 5/8”, 3/4” and 1” typical
- Available in sanitary or compression fittings

Typical Manual System with Color Stack